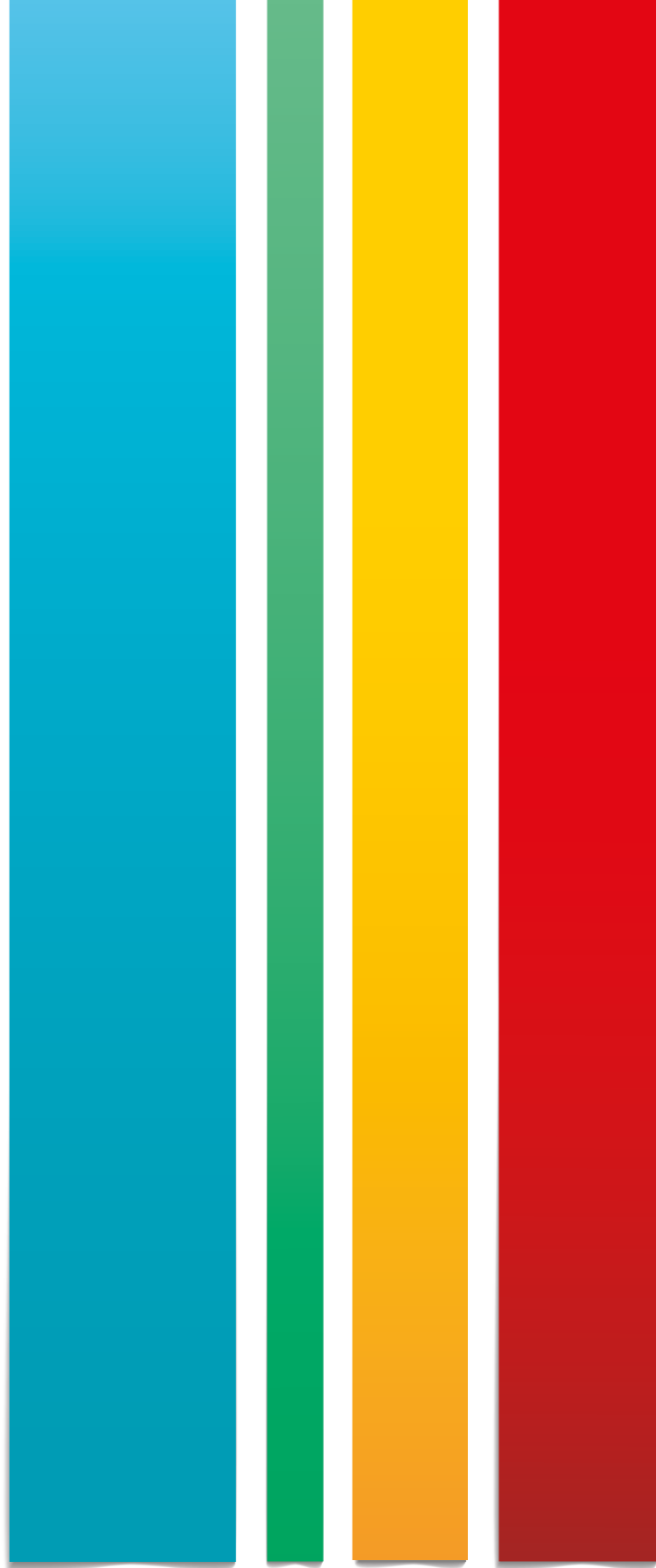




Skin Contact



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Skin Contact



Food contact compliance



Skin contact certified

Solid Content %

Adhesion

Cohesion

Tack

Organic Solvents

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Water Based Products

	Food contact compliance	Skin contact certified	Solid Content %	Adhesion	Cohesion	Tack	Organic Solvents	
ACRILEM® WI 16-036	●	●	55	●●●	●●●	●●	-	Base polymer. Permanent adhesive properties.
ACRILEM® 2157	●	Pending	55	●	●	●	-	Base polymer. Low adhesion for low trauma application.
ACRILEM® PS 36-215	●	●	53	●●●	●●●	●●	-	Low viscosity ready to use.
ACRILEM® PS 36-207	●	●	53	●●●	●●●	●●	-	Medium viscosity ready to use.
ACRILEM® PS 36-208	●	●	53	●●●	●●●	●●	-	High viscosity. Suitable for temporary tattoos.
ACRILEM® PS 36-217	●	●	52	●●●	●●●	●●	-	High viscosity. Suitable for temporary tattoos.
ACRILEM® 219	Pending	Pending	52	●	●	●	-	Ready to use for low trauma application.
ACRILEM® 410	Pending	Pending	50	●●	●●	●●	-	Ready to use for low trauma application. Slightly higher adhesion and anchorage.

Solvent Based Products

	Food contact compliance	Skin contact certified	Solid Content %	Adhesion	Cohesion	Tack	Organic Solvents	
ACRIS® 453	●	●	50	●●●	●●	●●	EA / TOL / IPA	General purpose. Adhesive properties can be varied with coating weight.
ACRIS® 453 TF	●	●	50	●●●	●	●●	EA / IPA	Toluene free version of ACRIS® 453.
ACRIS® 415		●	49	●●	●●	●	EA / TOL / IPA	Self-crosslinking.
ACRIS® 415 TF		●	49	●●	●●	●	EA / IPA	Toluene free version of ACRIS® 415.
ACRIS® 460		●	51	●●●	●●	●●	EA / HEPT / IPA / AA	Self-crosslinking, high adhesive properties.
ACRIS® BP 5		●	45	●●	●●	●●	EA / IPA / AA	Self-crosslinking pure acrylic soft adhesion.
ACRIS® BP 7		●	47	●●●	●●	●●	EA / IPA / AA	Self-crosslinking pure acrylic higher adhesion.
ACRIS® 630 TR	Pending	Pending	47	●●●	●	●●	EA / IPA / AA	Self-crosslinking breathable grade.

UV Hotmelt

	Food contact compliance	Skin contact certified	Solid Content %	Adhesion	Cohesion	Tack	Organic Solvents	
ACRIS® ZHM 05	●	●	100	●●●	●●	●●●	HM - 100%	Uv curing solventless acrylic with permanent adhesive performance.
ACRIS® ZHM 07	●	●	100	●●	●●●	●●	HM - 100%	Uv curing solventless acrylic with softer adhesive performance.

Characteristic: ● Low ●● Medium ●●● High

Organic Solvents: EA Ethyl acetate ETH Ethanol IPA Isopropyl alcohol AA Acetylacetone TOL Toluene HEPT Heptane HEX Hexane